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Dkt. 71742 CCD

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants : David A. SALEE et al.  
Serial No. : 10/735,074  
Filed : December 11, 2003  
For : METHOD AND APPARATUS FOR STARTING AND  
STOPPING A HORIZONTAL CASTING MACHINE

PRELIMINARY AMENDMENT

1185 Avenue of the Americas  
New York, N.Y. 10036  
May 20, 2004

Commissioner for Patents  
P.O. Box 1450  
Arlington, VA 22313-1450

S I R:

Please amend the above-identified application as follows:

**Amendments to the Specification** begin on page 2 of this paper.

**Remarks** begin on page 4 of this paper.